



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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RBWA353A04-24
Job Sheet 204118



Part No: RBWA353A04-24

Job Qty: 4 pcs

Part Name: Cap Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/3/19

Job Tracking No:

Due Date: 1/2/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBWA353A04 Rev.F IPP Rev. A 19.11.15 New issue DP Verify DD

Ship Via:



Container No: S241300



Part: RBWA353A04-24

Job No: 204118

Serial No/Batch: S241300

Revision: F

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/17/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	1/2/20	0.00	0.80	Small Fab - 1		MCC	
						Small Fab - 2			
						Small Fab - 3			
						Small Fab - 4			
						Small Fab - 5			
						Small Fab - 6			
						Small Fab - 7			
						Small Fab - 8			
						Small Fab - 9			
110	QC 5	4 pcs	1/2/20	0.00	0.00	QC 5 - 10		DAS 40 9-09 DEC 19 2019	
						QC 5 - 12			
						QC 5 - 17			
						QC 5 - 18			
						QC 5 - 19			
						QC 5 - 22			
						QC 5 - 24			
						QC 5 - 3			
						QC 5 - 43			
						QC 5 - 49			
						QC 5 - 51			
						QC 5 - 58			
						QC 5 - 68			
						QC 5 - 9			
						QC 5 - 50			
						QC 5 - 30			
						QC 5 - 40			
						QC 5 - 61			
						QC 5 - 81			
						120	Packaging 3-1 - Stock - B4B		4 pcs
Packaging 3 - 2 - B4B									
Packaging 3 - 3 - B4B									
Packaging 3 - 4 - B4B									
Packaging 3 - 5 - B4B									
Packaging 3 - 6 - B4B									
Packaging 3 - 7 - B4B									
Packaging 3 - 8 - B4B									
Packaging 3 - 9 - B4B									
Packaging 3 - 10 - B4B									
130	QC 21 - SA	4 pcs	1/2/20	0.00	0.00	QC 21 - SA - 21		DAS 21 DEC 27 2019	
						QC 21 - SA - 70			
						QC 21 - SA - 53			

Part Op 100 - Assemble as per DWG. See note 8.
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O
 120 - Identify as per dwg & Stock Location:
 130 - QC21- Final Inspection - Work Order Release

G A137

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
70804	Music Wire Compression Spring Closed and Ground Ends 0.300 OD. X 0.026 Wire Dia. X 0.500 Free Lg.	4 Ea (1 ea)	100-Small	
91650A350	Spiral Retaining Ring, Rnd 7/16 Shaft	4 Ea (1 ea)	100-Small	5239632
9262K613	O-Ring 13mm OD x 1mm	4 Ea (1 ea)	100-Small	5235523
RBWA353A04-01 Shaft Cover		4 pcs (1 ea)	100-Small	3046849
RBWA353A04-03 Shaft		4 pcs (1 ea)	100-Small	5212648
RBWA353A04-05 Quill		4 pcs (1 ea)	100-Small	5214354
RBWA353A04-06 Cap		4 pcs (1 ea)	100-Small	3X5212109 1X5136861
RBWA353A04-07 Valve		4 pcs (1 ea)	100-Small	5213428
			Fab - 1	5212090

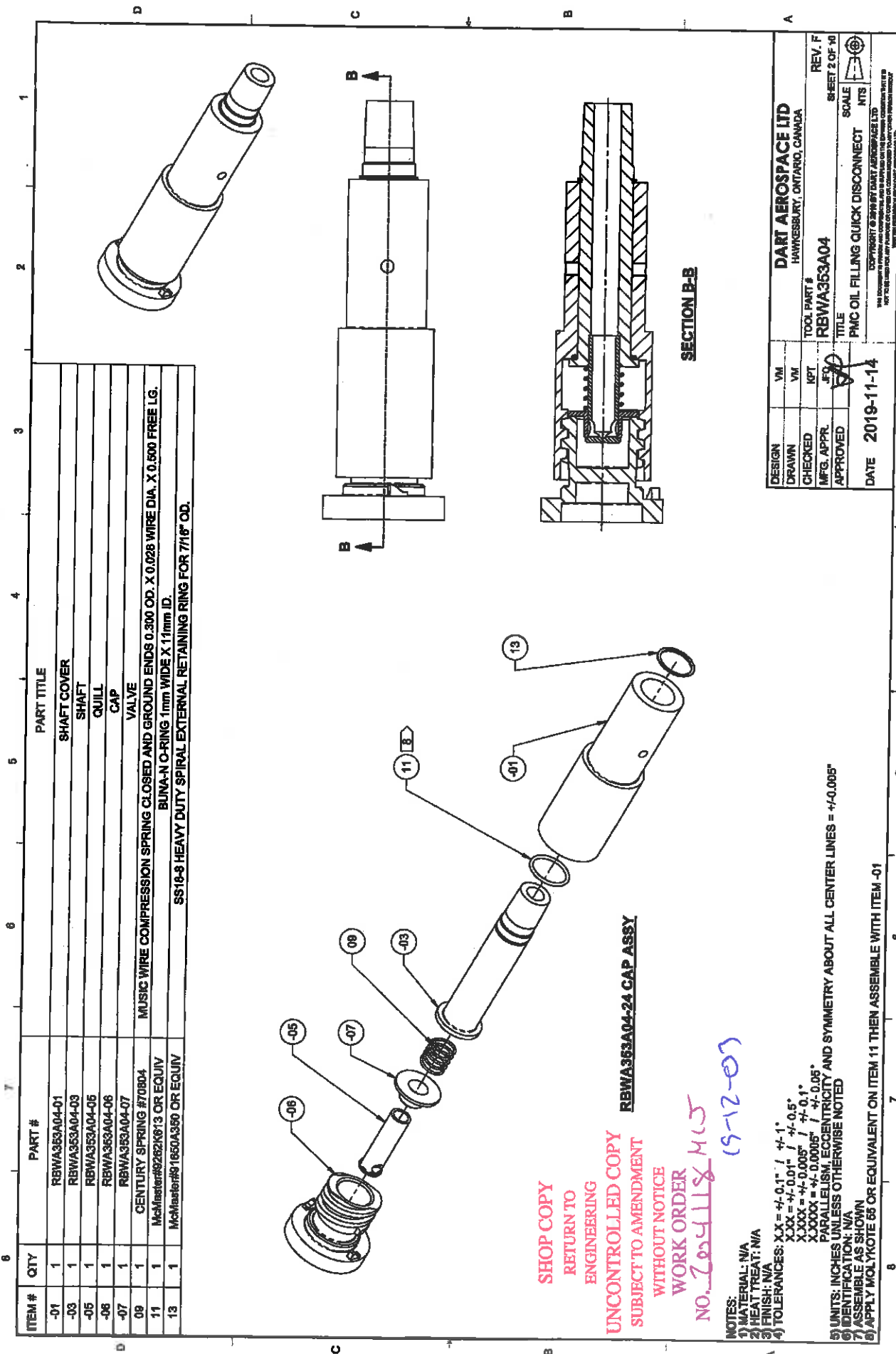
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	70804	4	16	0
	91650A350	4	10	0
	9262K613	4	69	0
	RBWA353A04-01	4	5	0
	RBWA353A04-03	4	7	0
	RBWA353A04-05	4	6	0
	RBWA353A04-06	4	5	0
	RBWA353A04-07	4	5	0

Part Specifications

Specifications could not be found.

Plex 12/17/19 10:59 AM dart.boucher.sylvie



ITEM #	QTY	PART #	PART TITLE
-01	1	RBWA353A04-01	SHAFT COVER
-03	1	RBWA353A04-03	SHAFT
-05	1	RBWA353A04-05	QUILL
-06	1	RBWA353A04-06	CAP
-07	1	RBWA353A04-07	VALVE
08	1	CENTURY SPRING #70804	MUSIC WIRE COMPRESSION SPRING CLOSED AND GROUND ENDS 0.300 OD X 0.028 WIRE DIA. X 0.500 FREE LG.
11	1	McMaster #9262K613 OR EQUIV	BUNA-N O-RING 1mm WIDE X 11mm ID.
13	1	McMaster #91650A390 OR EQUIV	SS18-8 HEAVY DUTY SPIRAL EXTERNAL RETAINING RING FOR 7/16" OD.

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

RBWA353A04-24 CAP ASSY

NO. 204118 MJS
(9-12-07)

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: XXX = $\pm 0.1"$ / $\pm 1"$
XXX = $\pm 0.01"$ / $\pm 0.5"$
XXX = $\pm 0.005"$ / $\pm 0.1"$
XXXX = $\pm 0.0005"$ / $\pm 0.05"$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLE AS SHOWN
 - 8) APPLY MOLYKOTE 55 OR EQUIVALENT ON ITEM 11 THEN ASSEMBLE WITH ITEM -01

SECTION B-B

DESIGN	VM	VM	VM	REV. F
DRAWN	VM	VM	VM	SHEET 2 OF 3
CHECKED	RPT	RPT	RPT	SCALE
MFG. APPR.	APPROVED	APPROVED	APPROVED	NTS
DATE 2019-11-14				TITLE
DATE 2019-11-14				PMC OIL FILLING QUICK DISCONNECT
DATE 2019-11-14				RBWA353A04
DATE 2019-11-14				TOOL PART #
DATE 2019-11-14				DART AEROSPACE LTD
DATE 2019-11-14				HAWKESBURY, ONTARIO, CANADA

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS				Route update only ☐																	
Date: _____		Sequence #: _____		QTY Affected: _____		MRB (QS1042)																			
Description Work Order Deviation		Disposition																							
Root Cause <table border="1"><tr><td>Operator</td><td></td></tr><tr><td>Manufacturing Process</td><td></td></tr><tr><td>Equip/Tooling</td><td></td></tr><tr><td>Handling/Preservation</td><td></td></tr><tr><td>Material</td><td></td></tr><tr><td>Product Improvement</td><td></td></tr><tr><td>Process Improvement</td><td></td></tr><tr><td>Human Factors</td><td></td></tr></table>		Operator		Manufacturing Process		Equip/Tooling		Handling/Preservation		Material		Product Improvement		Process Improvement		Human Factors		Pressure/Forced		Contamination		Power Loss/Surge		Positioned Wrong	
		Operator																							
Manufacturing Process																									
Equip/Tooling																									
Handling/Preservation																									
Material																									
Product Improvement																									
Process Improvement																									
Human Factors																									
Bending		Misaligned/off center		Folio/Program		Outside Tolerance		Drawing																	
Crushing		BOM/Route		Grain Direction		Finish		Part Lost/Missing																	
Cracks		Broken/Damage/Defect		Weld		Misread																			
Crimp/Kink/Ripple/Wave/Twist		Incomplete/Unclear Instructions		Wrong Stock Pulled																					
Marks/Chatter		Drill Holes		Out of Sequence																					
Mislabeled		Fit/Function		Off-set/Set-up																					
Other/Details:																									
		Completed By																							
		Lead hand / Supervisor																							
		QC / QA Coordinator																							